

# Utilising Enabling Technologies for the Synthesis of Drug-like **Bicyclic Species**

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Over the past few decades, flow chemistry emerged as a powerful tool for enhancing synthetic procedures, drug designs, and reaction discovery due to its advantages over traditional batch methods.<sup>[1]</sup> While standard flow setups consist of a pump, tubing, and collection vial, additional technologies such as inline analytics, inline workup devices, and high-throughput tools offer further optimisation potential but remain underutilised.

This research presents a clear contribution to this field, where the proven advantages of flow chemistry and these enabling technologies have been exploited to show how flow chemistry can improve upon known reactions from batch. Using the advantages of photoflow chemistry and inline workup tools, the aqueous-based Kochi-Salomon<sup>[2]</sup> reaction developed by the Burns group<sup>[3]</sup> has been exploited to show that the [2+2] cycloaddition of unactivated olefins can be done in the absence of any Cu(I) catalyst.<sup>[4]</sup> Similarly, automation, high-throughput experimentation, and inline IR have been utilised to present further how flow chemistry can be built upon for data-driven





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# Results



 $\checkmark$  Less stressful reaction conditions w/AcOH vs H<sub>2</sub>SO<sub>4</sub> in batch<sup>[3]</sup> Improved throughput and space-time-yield Metal-free reaction

- ✤ 100% conversion with products yielding mid-to-high yields (2a 2i)
- Selective absorption of light of the chromophore in **2j-2n** resulted in decreased yield
- Selectivity of azabicyclo structure tested for **20** with the 1,6-diene intramolecular reaction being observed as the major product over the 1,7-diene reaction (decreased yield due to purification issues)

#### **Metal-Free Reaction Design Next Steps** autosampler .... ..... Fraction Collector Pseduo triplet energy Triplet energy transfer $\bigcirc$ Α Solid Phase Platform photosenșitizer<sup>[5]</sup> **BPR** $\bowtie$ Automated Hiah-Throughput 300 nm inline analysis 267 nm Experimentation $E_T \approx 80 \text{ kcal/mol}^{[6]}$ ISC Autoinjector Use of state-of-the-art Syrris Asia Flow System for: & diluter • Automation <u>Acetone<sup>[6]</sup></u> • High-throughput experimentation $E_T = 79.4$ kcal/mol • Development of solid-phase platform in flow <sup>3</sup>MLCT <sup>3</sup>LC $\lambda_{max}$ = 302 nm • Online analysis with inline IR/Raman Inline HPLC • Automatic offline analysis with inline injector, diluter & HPLC Conclusion Acknowledgement

#### Previously, [2+2] cycloadditions have been restricted to using olefins containing activating

groups. The Kochi-Salomon reaction<sup>[2]</sup> has been developed and optimised<sup>[3]</sup> to allow the generation of drug-like, bicyclic structures from unactivated olefins, but still suffers from various issues and undesirable reaction conditions, making it unsuitable for industrial-scale synthesis.

The introduction of this reaction to continuous flow has enabled the development of a superior process with key features involving the lack of need for the copper catalyst while also showing real-world applications with the use of a Zaiput separator for inline basification & separation, and inline analysis for real-time results and optimisation.

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References

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